## Life Fitness Models X9i, 8500, 9100, and 9500HR Cross-Trainers How To... Replace The Crankarm Roller Assembly

Tools required: Allen wrench set, and Phillips screwdriver

- 1. Remove the outer link covers.
- Remove the ALLEN-HEAD CAPSCREW from the end of the ARM EXTENSION.
- 3. Remove the setscrew and collar, then remove the roller bearing assembly.
- 4. Install the ROLLER BEARING in the reverse order. Make sure that a maximum of .005" clearance is maintained between the ROLLER BEARING and the COLLAR. Ensure that the roller can rotate freely.

